

Date:
User:Tuesday, 7/4/2006 3:18:30 PM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Job Number : 27746

Estimate Number : 11394

P.O. Number :

This Issue : 7/4/2006

S.O. No. :

Prsht Rev. : NC

First Issue : 11

Previous Run : 27746

Written By :

Checked & Approved By :

Comment :

Est. A 05.03.22 New issue KJ/JLM

Est B 05.05.09 Added engraving EC

Est Rev:06-07-03 As per Rev C JLM

Drawing Name : BUBBLE WINDOW, RH

Part Number : D32692

Drawing Number : D3269 REVC/DSI9329 B

Project Number : N/A

Drawing Revision : C/B

Material :

Due Date : 7/5/2006

Qty: 10 Um: Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING

Comment: PURCHASING

Issue P/O: 11602

Manufacture D3269-2 as per Dwg D3269

Possible Supplier: Canus

Material release note is required

2.0

D32692P

Bubble Window, RH R44

Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bubble Window, RH R44

3.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK

Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1

Comment: SMALL & MEDIUM FAB RESOURCE 1

Engrave p/n & batch# per Dwg D3269

Tuesday, 7/4/2006 3:18:30 PM
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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUBBLE WINDOW, RH

Job Number: 27746

Part Number: D32692

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Red-08-07

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



CANUS PLASTICS INC.
300 Lisgar Street
Ottawa, ON
K2P 0E2

Phone: 613 232 2657
info@canusplastics.com
www.canusplastics.com

Fax: 613 232 6214

Packing Slip 127740

CUSTOMER NO. 163233

BILL TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ON K6A 1K7

SHIP TO: SAME

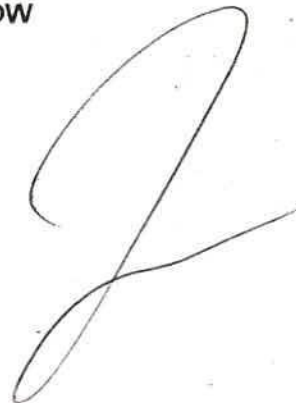
Attn: Accounts Payable

(613)632-3336

DATE	SHIP VIA	F.O.B.	TERMS
07/27/06	CANUS	Our Dock	Net 30 days

P.O. NUMBER	ORDER DATE	SALESPERSON
PO00001602	07/27/06	TM

PART NUMBER	DESCRIPTION	QUANTITY		B.O.
		REQ.	SHIPPED	
MFG	D3269-1 LEFT BUBBLE WINDOW	7	7	
MFG	D3269-2 RIGHT BUBBLE WINDOW	7	7	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
06-08-01	5	Split for 3 from -2 spl. 7.	<i>[Signature]</i>	06-08-01	3		<i>[Signature]</i> 06-08-01

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Date: Tuesday, 7/4/2006 3:18:30 PM
 User: Kim Johnston

Process Sheet

split 2
split -3

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : BUBBLE WINDOW, RH

06-08-01

Job Number : 27746

Estimate Number : 11394

P.O. Number : N/A

This Issue : 7/4/2006

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Previous Run : 27746

Type : PURCHASED PARTS

Part Number : D32692

Drawing Number : D3269 REVC/DSI9329 B

Project Number : N/A

Drawing Revision : C/B

Material : N/A

Due Date : 7/5/2006

Qty: 10 Um: Each

Written By :

Checked & Approved By :

Comment :

: Est. A 06.03.22 New issue KJ/JLM

Est B 05.05.09 Added engraving EC

Est Rev:06-07-03 As per Rev C JLM

Additional Product

REFERENCE ONLY

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 1602

C207105106

(10)

Manufacture D3269-2 as per Dwg D3269

Possible Supplier: Canus

Material release note is required

2.0

D32692P

Bubble Window, RH R44



Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s)

Bubble Window, RH R44

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Engrave p/n & batch# per Dwg D3269

06-08-01 (7)
 06-08-01 (3)

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Drawing Name: BUBBLE WINDOW, RH

Job Number: 27746

Part Number: D32692

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Red-08-01

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

N/A

DOCUMENT CONTROL

8.0

DC



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 04/08/02

Job Completion



CY 06/08/01

CANUS PLASTICS INC.
300 Lisgar Street
Ottawa, ON
K2P 0E2

Phone: 613 232 2657
info@canusplastics.com
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SHIP TO: SAME

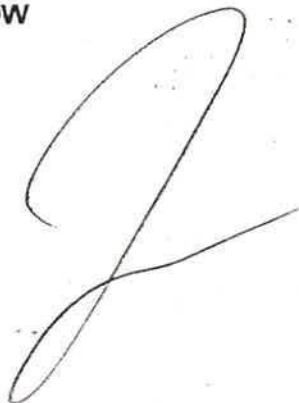
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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____